

# GENERAL SPECIFICATIONS

技术参数

PROFESSIONAL EXTRUSION BLOW MOLDING MACHINE & MOULD MANUFACTURER

中国高端吹塑机制造商



			JNE-60		JNE-70		JNE-80		JNE-90	
最大制品体积	Maximum product volume	L	2		5		8/1x3		12/5x2	
主螺杆直径	Main screw diameter	mm	50	60	60	70	70	80	80	90
螺杆长径比	Ratio of length/diameter of screw	/	25:1		25:1		25:1		25:1	
主螺杆功率	Main screw power	kw	11	15	15	22	22	30	30	45
螺杆转速	Rotary speed of screw	RPM	20-75		20-75		20-75		20-65	
挤出量(HDPE)	Output of HDPE	kg/Hr	50	70	70	90	90	120	120	150
锁模力	Clamping force	KN	70		100		100		150	
开合模行程	Mould stroke	mm	180-400		200-500		200-500		240-600	
移模行程	Mould moving distance	mm	400		420		480		600	

数据仅供参考，本公司保留随时更新产品规格的权利，恕不另行通告  
The data sheet is only for reference and we reserve the right of updating the product parameter without informing in advance



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# FULLY ELECTRIC EXTRUSION BLOW MOLDING MACHINE

JNE-60 JNE-70 JNE-80 JNE-90



## PRODUCTION INCREASE

Faster mould clamping and moving, no extra time for diehead lifting make faster dry cycle and production

20-40% 空循环时间降低，产量大幅增加



## ENERGY SAVING

Instead of hydraulic drive, applying all servo motor which save energy According to the production parameter, available to adjust motion timing to control the raw material use

30-50% 全伺服驱动，代替传统液压驱动，有效降低能源消耗



## NO POLLUTION & LOW NOISE

No hydraulic pollution, more clean 无液压油污染，更清洁卫生

0% 噪音降低



## HIGH-PRECISION

Compared with traditional sensor, electrically-controlled mould platen has more precise position system 开合模结构采用曲柄连杆机构，移动速度快，运行平稳，定位精度高



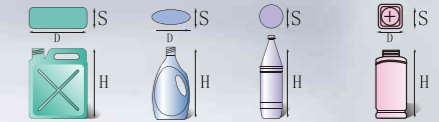
## LONG DISTANCE CONTROL & PARAMETER UPLOADING

Available to upload all production parameter to Internet for further analysis

采用西门子PLC+HMI程序，可联网上传数据进行分析，也可实现远程控制，提供技术支持



### Production Possibilities Centre distance in mm



JNE-60	H	D	S	H	D	S	H	ØS	H	D	S
2 x 0	210	110	110	210	110	110	210	110	210	110	110
3 x 0	210	80	80	210	80	80	210	80	210	80	80
4 x 0	210	60	60	210	60	60	210	60	210	60	60

JNE-70	H	D	S	H	D	S	H	ØS	H	D	S
2 x 0	310	140	140	310	140	140	310	140	310	140	140
3 x 0	310	90	90	310	90	90	310	90	310	90	90
4 x 0	310	70	70	310	70	70	310	70	310	70	70

JNE-80	H	D	S	H	D	S	H	ØS	H	D	S
2 x 0	310	180	180	310	180	180	310	180	310	180	180
3 x 0	310	110	110	310	110	110	310	110	310	110	110
4 x 0	310	80	80	310	80	80	310	80	310	80	80

JNE-90	H	D	S	H	D	S	H	ØS	H	D	S
2 x 0	410	220	220	410	220	220	410	220	410	220	220
3 x 0	410	140	140	410	140	140	410	140	410	140	140
4 x 0	410	100	100	410	100	100	410	100	410	100	100
6 x 0	410	60	60	410	60	60	410	60	410	60	60

All parameters above are for reference only

Professional extrusion blow molding machine & mould manufacturer



High efficiency / Energy saving / Multi-cavities / Multi-layers

Professional extrusion blow molding machine & mould manufacturer



High efficiency / Energy saving / Multi-cavities / Multi-layers

- Clamping mould system using the crank and connecting rod configuration, increasing the velocity and reducing dry cycle time.
- 移模采用曲柄连杆结构，合模力大，速度快。
- Equipped with 100-200 points parison control system to make material distribution suitable for production.
- 配置100-200点型坯控制系统，使制品壁厚合理分布，节省制品的生产成本。

- Available to upload all production data online for further analysis(including raw material consumption, input/output data, production status, etc.)
- 可上传生产数据(包括生产状态、运行参数、实时产量、输入/输出数据等)。
- No hydraulic drive which cause a clean and oil-free environment, specially suitable for food, sanitary and medical products.
- 环保无油，更适合食品、医药制品的生产。

